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Drawer Front Installation Clamp Instructions

To use Rockler Drawer Front Installation Clamps, the top of the installed drawer slide must be at least 3/4" down from the top of the drawer box. **Fig. 1.** Additionally, 3/16" clearance between the drawer sides and the face frame or cabinet side is required

- 1. With the drawer slides and drawer box already installed in the cabinet, extend the drawer box.
- **2.** Position the Drawer Front Installation Clamps on the box ("L" on left side, "R" on right). **Fig. 2**. Tighten the rear Clamping Bolt on each to secure.
- **3.** Slide the drawer front into the Installation Clamps and position it approximately where you want it. Tighten the front Clamping Bolts enough to hold the drawer front, but not so much as to prevent adjustment. **Fig. 2.**
- 4. Fine-tune the position of the drawer front. Use a spacer, a tape measure or another method to set the overlay on top and bottom as desired, taking care to keep it consistent along the length of the drawer front. For easy, precise side-to-side adjustments, use the nylon-tipped Micro Positioning Bolt on either clamp. Once the position is set, tighten the Locking Nut on the Micro Positioning Bolt to establish a stop for easy repeatability when positioning and installing other drawer fronts. Fig. 2.
- Push the drawer back into the cabinet to check the drawer front's position, then tighten the Clamping Bolts enough to prevent the drawer front from shifting.
 Fig. 3.
- **6.** Extend the drawer box and, working from the inside, drill pilot holes for the screws and attach the drawer front. **Fig. 4.**

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com



Fig. 1

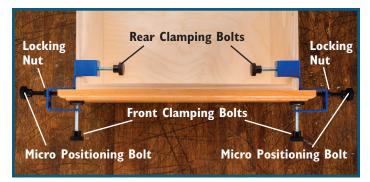


Fig. 2



Fig. 3



Fig. 4