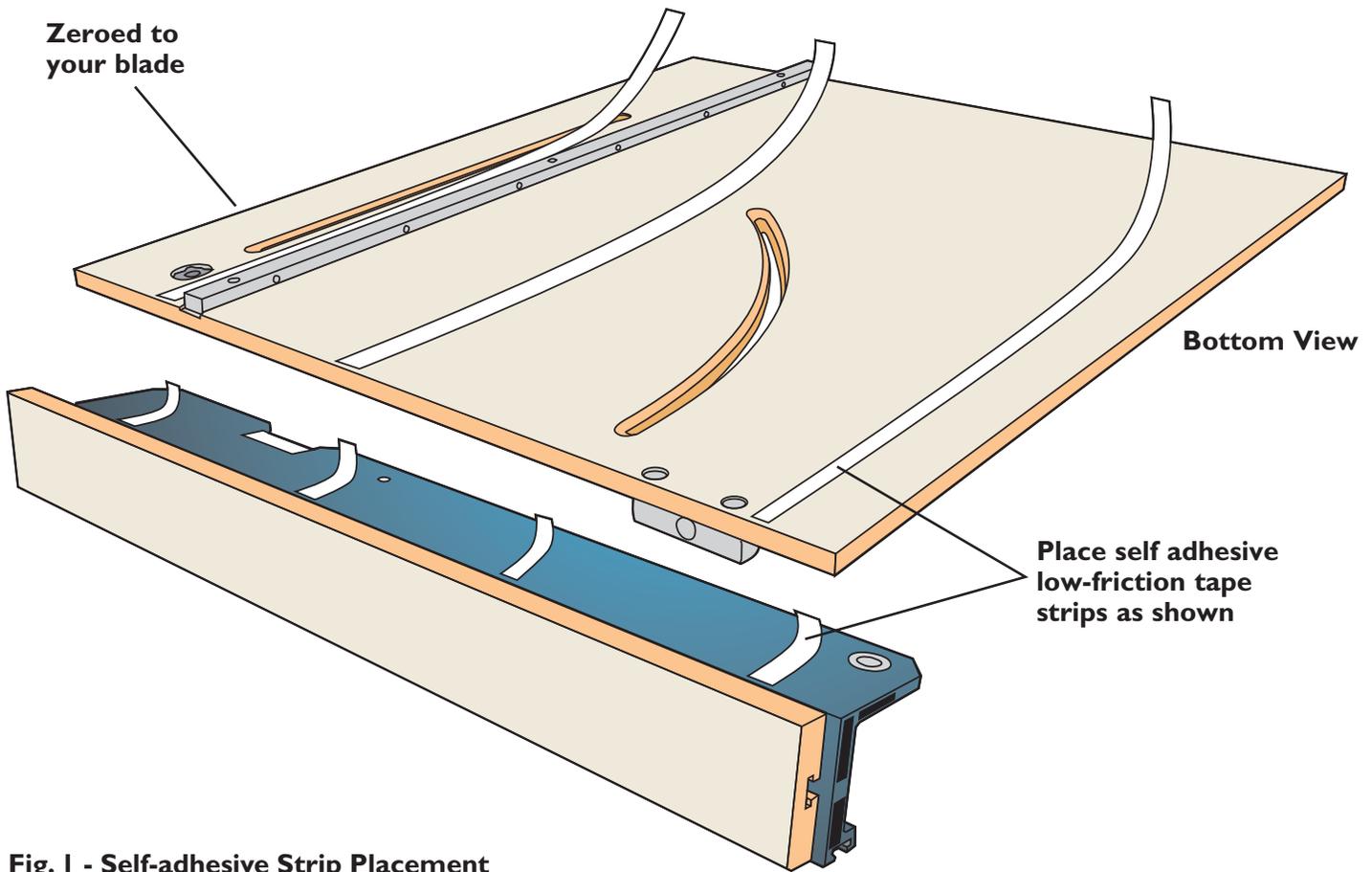


# Table Saw Crosscut Sled Instructions



Congratulations on the purchase of your new Table Saw Crosscut Sled! It precisely positions and securely holds stock for safe, accurate crosscuts and miter cuts. Please read these instructions fully before using. **Note that safety equipment was removed for clarity.**



**Fig. 1 - Self-adhesive Strip Placement**



**Fig. 2**

### **Crosscut Sled Setup**

1. Make sure the blade is parallel with the table's miter slots. If it isn't, make the necessary adjustments according to the saw manufacturer's guidelines.
2. Lower the blade below the table surface. Use the smaller of the two included hex wrenches to adjust the spring-loaded ball bearings on the Crosscut Sled's miter bar so the miter bar slides freely in the miter slot.
3. Apply the self-adhesive low-friction tape strips to the underside of the platform and the underside of the aluminum fence. **Fig. 1.**
4. Before using the Crosscut Sled, you will need to trim the platform. Place the Crosscut on the front of the saw table, with the miter bar in the miter slot; raise the blade and push the sled through to make the cut. The edge of the Crosscut Sled now precisely locates the cut line. **Fig. 2.**
5. Raise the blade as needed and use a reliable try or combination square to position the Crosscut Sled's fence at 90° to the table saw blade. (Make sure the



**Fig. 3**

square contacts only the plate of the blade and not the teeth.) Tighten the five-star knobs to lock down the fence. **Fig. 3.**

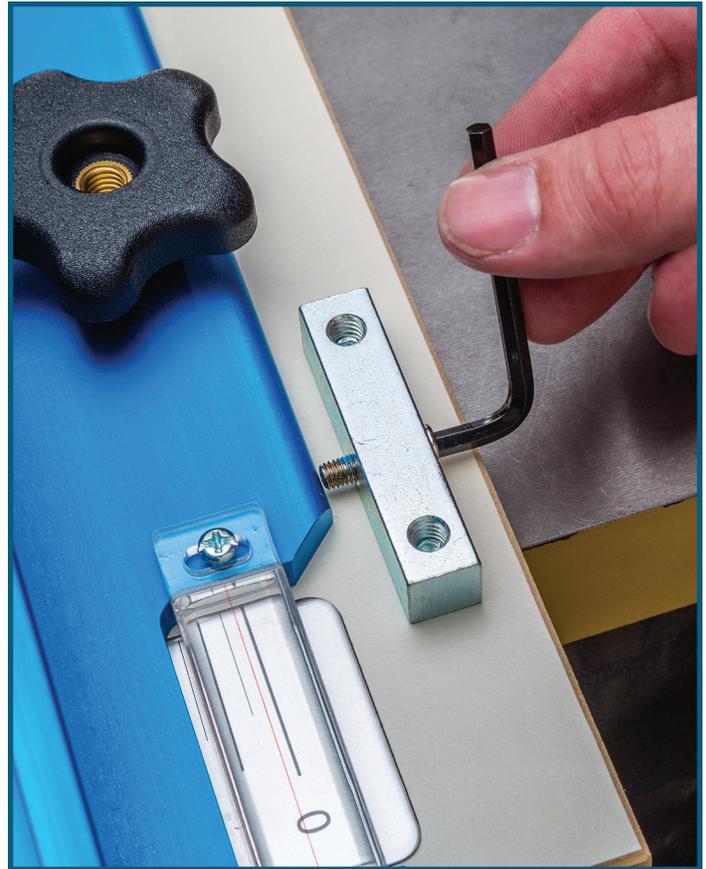
**Note:** The line on the acrylic indicator might not line up with 0° angle mark on the protractor scale at this point; you will adjust the indicator in Step 7.

6. With the fence square to the blade, use the larger of the two included hex wrenches to turn the threaded screw in the fence stop so that it contacts the back of the fence. This screw will act as a stop every time you return the fence to 0°. **Fig. 4.**

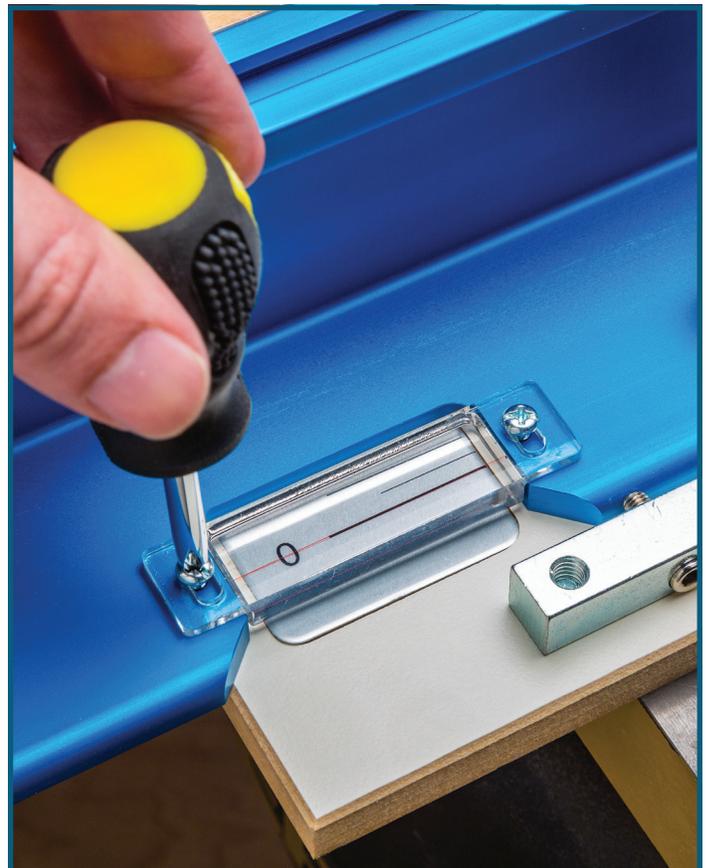
7. Use a screwdriver to adjust the acrylic indicator so that the red line is directly over the 0° angle mark. **Fig. 5.**

8. Install the hold-down clamp by inserting the T-bolt from the underside of the platform, positioning the hold down and threading on the five-star knob.

Check Rockler.com for updates. If you have further questions, please contact our Technical Support Department at 1-800-260-9663 or support@rockler.com



**Fig. 4**



**Fig. 5**

## Important Safety Guidelines

1. This tool is designed for specific applications as defined in the instructions and should not be modified and/or used for any other applications.
2. Before using the Rockler Cross Cut Sled Jig read, understand and follow all instructions and safety information provided.
3. Always read, understand and follow the instructions and safety warnings for any tool that is used in conjunction with this product.
4. Before using this product, review and verify that all tools used with it are in proper working order as defined by the tool's owner's manual.
5. All safety equipment must be installed and working properly as defined by the tool's owner's manual.
6. Always wear safety glasses and hearing protection and follow all standard shop safety practices.
7. Do not use this tool if you are in any way impaired by medications, alcohol, drugs or fatigue.
8. Remove all jewelry, secure loose clothing and tie up long hair before using this tool.
9. It is the sole responsibility of the purchaser of this tool to ensure that any third party reads and agrees to all the safety precautions outlined in this manual prior to using the tool.
10. Maintain these instructions and warnings as long as you own the tool. Keep in a place where they will be readily available for reference.
11. The Rockler Cross Cut Sled is only intended for use on cabinet and full size contractor grade table saws. It is not intended for use on portable saws.
12. The distance between the blade and miter track must be at least 4¼" or greater to ensure proper clearance between the sled fence and the blade.
13. Do not use your table saw's fence when using the Cross Cut Sled.
14. Do not use with dado blades.
15. The Rockler Cross Cut Sled is not intended for making compound cuts.
16. In the setup process, the Rockler Cross Cut Sled is cut to fit your specific saw. Read the instructions carefully to complete this essential setup step.
17. The hold-down clamp and sled fence must be positioned so that they will not come into contact with saw blade.
18. Tighten all knobs and the hold down, securing the work piece after making any adjustments and before making the cut.
19. Keep the saw blade as low as possible to make the cut as defined by your table saw's instruction manual.
20. Before making the actual cut, become familiar with the cutting process by practicing the motion of the cut with the blade lowered and the power turned off.
21. Do not attempt to cut pieces that are too short to be clamped securely to the jig.
22. Maintain awareness of the blade at all times.
23. Keep hands clear of the blade during the cut.
24. For best results use in conjunction with Drop-Off Platform (37541, sold separately) or build your own drop-off platform.
25. Use adequate outfeed support.